



PROVIDER / CUSTOMER INFORMATION:			
Provider Information:		End User Inforr	nation:
Date:	Name:		Height:
IVC Acct #:	Ship to Address:		Weight (lbs.):
Contact:	Address Line 2:		Leg Length (in.):
Phone #:	City:		Hip Width (in.):
Fax/Email:	State:	Zip:	Phone #:
○ Ship to Provider	○ Ship to End User		Email:
ORDER REQUEST TYPE:			
○ Quote	Order	PO#	

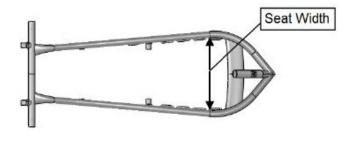
BASE MOD	DEL:	
<u> </u>	Force RX Handcycle Note: Bike ordered without wheels, tires, axles or shifting starts at \$6,210	\$6,700
Assembly:	(see definitions)	
0 10046	Some Assembly Required	\$0
0 10047	7 Assembled	\$250
Shipping:		
Shipping Fe	e IS Only - See definitions)	\$150

WHEEL SE	TS:	
WHEEL SIZ	ZES:	
<u> </u>	Front and Rear, 26"	\$0
	Front and Rear, 700C	\$0
O 50171	Front, 26" and Rear, 20"	\$0
WHEEL TYP		
26" FRON	T and 26" REAR:	
O 50183	Omit Wheels & Axles,	-\$250
0 30163	Build for 26" Front and 26" Rear	(credit)
C 50173	High Performance, 26" Front	ćo
<u> </u>	IDIBLI PELIOTHANCE. ZO KEAL ICHNONEN	\$0
C 50174	Corima Aero Carbon , 26" Front	¢2.000
50174	Corima Aero Carbon , 26" Rear (Tubular)	\$2,600
700C FRO	NT and 700C REAR:	
	Omit Wheels & Axles,	-\$250
50185	Build for 700C Front and 700C Rear	(credit)
O 50181	Corima Aero Carbon, 700C Front	\$2,700
30101	Corima Aero Carbon, 700C Rear (Tubular)	\$2,700
26" FRON	T and 20" REAR:	•
C 50104	Omit Wheels & Axles,	-\$250
O 50184	Bulla for 26 Front and 20 Rear	(credit)
O 50176	High Performance, 26" Front	\$300
0 30176	High Performance, 20 Rear (Clincher)	7300
O 50177	C7 Carbon, 26" Front	\$2,250
301//	C7 Carbon, 20" Rear (Clincher)	72,230



WH	IEELBA:	SE: (see definitions)	
$\circ$	75014	Standard Length	\$0
$\bigcirc$	75019	Extended Length	\$0

SEAT WID	Г <b>Н:</b> (see diagram)	
O 15011	13" Seat Width	\$0
O 15013	14" Seat Width	\$0
O 15015	15" Seat Width	\$0
O 15017	16" Seat Width	\$0
O 15019	17" Seat Width	\$0
<u> </u>	18" Seat Width	\$0

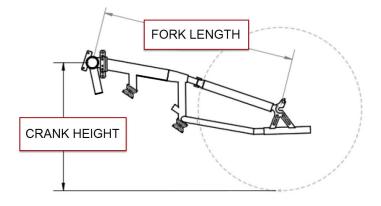


CAI	MBER A	NGLE:	
$\circ$	45001	0 Degree Camber	\$0
$\circ$	45002	3 Degree Camber	\$0





FORK OPT	TIONS:	
FORK STYL	E:	
O 65181	Adjustable Height	\$0
	Fixed Length (see definitions)	
65180	Adjustable Height	\$300
03100	Adjustable Length	7500
LOWER FO	RK STYLE:	
75025	Aerodynamic	\$0
75026	Wide Required with Disk Brake	\$0



BRAKING:		
65084	Rim Brakes, Tektro (see definitions)	\$0
C 65082	Front disk brake Must select Wide Lower Fork	\$300

CHA	INRING	S:	
0	65096	Double, 48-34T  Not available with eTap shifting package	\$0
0	65085	Double, 46-30T Not available with eTap shifting package or SRM Training system	\$0
0	65118	Single, 36T Required for eTap shifting Not available with 2x Rival shifting or SRM Training system	\$0

TRAINING S	YSTEMS:	
65058	Omit SRM Training System	\$0
C 65151	SRM Training System - Compact Only available with the double 48-34T chainring option	\$2,500

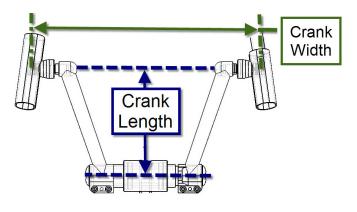
SHI	FTER OP	TIONS: (see diagram)	
0	65224	Omit All Shifting Components (see definitions)	-\$240 (credit)
$\circ$	65095	SRAM Rival 2x Trigger Shifting Package Shifter & brake mounted on right pedal only	\$0
		SRAM S-700 Shifter (wheel & cassette)	
		SRAM Rival cassette derailleur	
		Avid Brake Lever	
		11-36T 11 speed cassette	
		Cable Driven chainring derailleur	
		SRAM eTap 1x Eagle X01 Electronic	
		Shifting Package	
$\circ$	65088	Shifter mounted on left & brake mounted on	\$1175
		right pedal Only available with C7 wheels	
		<u>'</u>	
		SRAM eTap Clic Shifter	
		SRAM eTap Eagle X01 cassette	
		Derailleur	
		SRAM Time Trail Brake Lever	
		10-50T 12 speed cassette	
	65094	SRAM Rival 1x Trigger Shifting Package	\$0
	05094	Shifter & brake mounted on right pedal only	' -
		SRAM S-700 Shifter	
		SRAM Rival cassette derailleur	
		Avid Brake Lever	
		11-42T 11 speed Cassette	

	1304	C	adence (Pe	edal RPM)	
	Cassette	70	80	90	100
High Speed (MPH)	36x11	16.5	18.9	21.3	23.
Low Speed (MPH)	36x42	4.35	5	5.6	6.
Shifting Pa	ckage TE65088: Si	ingle, 36T v	vith 10-50	Γ Cassette	
		С	adence (Pe	edal RPM)	
	Cassette	70	80	90	100
High Speed (MPH)	36x10	18.2	20.8	23.4	2
			and the second second	Control of	
Low Speed (MPH) Shifting Pack	36x50 age TE65095: Dou				
	age TE65095: Dou	ıble, 46-30		36T Cassett	
		ıble, 46-30	T with 11-3	36T Cassett	
	age TE65095: Dou	ible, 46-30	T with 11-3	36T Cassett edal RPM)	100
Shifting Pack	age TE65095: Dou Cassette	ible, 46-30 C	T with 11-3 adence (Pe	36T Cassett edal RPM) 90	
Shifting Pack High Speed (MPH) Low Speed (MPH)	Cassette 46x11 30x36	70 21.15 4.2	T with 11-3 adence (Pe 80 24.17 4.8	90 27.19 5.4	e 100 30.2
Shifting Pack High Speed (MPH) Low Speed (MPH)	age TE65095: Dou Cassette 46x11	70 21.15 4.2 uble, 48-34	T with 11-3 adence (Pe 80 24.17 4.8	36T Cassett edal RPM) 90 27.19 5.4	e 100 30.2
Shifting Pack High Speed (MPH) Low Speed (MPH)	Cassette 46x11 30x36	70 21.15 4.2 uble, 48-34	T with 11-3 adence (Pe 80 24.17 4.8	36T Cassett edal RPM) 90 27.19 5.4	e 100 30.2
Shifting Pack High Speed (MPH) Low Speed (MPH)	Cassette 46x11 30x36 age TE65095: Dou	70 21.15 4.2 uble, 48-34	T with 11-3 adence (Pe 80 24.17 4.8 T with 11-3 adence (Pe adence (Pe	36T Cassett dal RPM) 90 27.19 5.4 36T Cassett	100 30.2



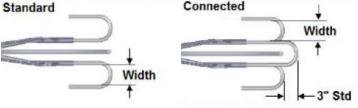


CRANKS: (see diagram below)			
CRANK STYLI	<b>:</b> :		
65055	V Cranks	\$0	
CRANK LENG	TH:		
C 65036	160mm Long	\$0	
C 65037	165mm Long	\$0	
C 65038	170mm Long	\$0	
C 65039	175mm Long	\$0	
O 65146	Custom Crank Length	\$45	
CRANK WIDT	CRANK WIDTH:		
65005	12" Wide N/A with 25 degree handpedals	\$0	
65007	13" Wide N/A with 25 degree handpedals	\$0	
<b>65009</b>	14" Wide N/A with 25 degree handpedals	\$0	
O 65011	15" Wide N/A with 25 degree handpedals	\$0	
C 65013	16" Wide	\$0	
65015	17" Wide	\$0	
65147	Custom Crank Width	\$45	



HAND PEDA	HAND PEDALS:		
SIZE:			
65127	Medium (1-3/4") Ovalized Ergonomic	\$0	
<u> </u>	Large (2-1/4") Ovalized Ergonomic	\$0	
ANGLE:			
65171	15 Degrees	\$0	
<u> </u>	25 Degrees Only Available with eTap shifting and crank widths of 16" or wider		
POWER PLATES:			
O 65139	Omit Power Plates	\$0	
C 65138	Power Plates Required with eTap shifting	\$0	

FOOTREST OPTIONS: (see diagram below)			
O 60008	Standard Footrests, 3-3/4" Wide	\$0	
C 60009	Standard Footrests, 4-3/4" Wide	\$0	
C 60017	Connected Footrest 3-3/4" Wide with Bumper Not recommended for users under 5'8". Not available with disc brake or wide fork options	\$100	
C 60018	Connected Footrest 4-3/4" Wide with Bumper Not recommended for users under 5'8". Not available with disc brake or wide fork options	\$100	



UPHOLSTERY:		
MATERIAL:		
30001	Nylon, Black Upholstery	\$0
BACK UPHOL	STERY:	
25064	Back Cushion	\$0
SEAT UPHOL	STERY:	
25063	Seat Cushion	\$0
<u> </u>	Hook and Loop Positioning Strap	\$0

FRA	FRAME COLORS:			
0	55018	Black	Wet Black	\$0
$\circ$	55019	Black	Black Prism	\$0
	55017	Black	Stealth Black	\$0
	55010	Blue	Midnight Blue	\$0
	55011	Blue	Royal Blue	\$0
	55012	Blue	Electric Blueberry	\$0
$\circ$	55023	Grey	Stealth Grey	\$0
	55053	Green	Agriculture Green	\$0
$\circ$	55008	Green	Grasshopper Green	\$0
$\circ$	55054	Green	Neon Green	\$0
	55006	Orange	Sunkissed Orange	\$0
$\circ$	55005	Orange	Simple Orange	\$0
$\circ$	55051	Orange	Neon Orange	\$0
	55015	Pink	Bubblegum Pink	\$0
$\circ$	55057	Pink	Neon Pink	\$0
$\circ$	55055	Purple	Lilac Purple	\$0
$\circ$	55001	Red	Simple Red	\$0
$\circ$	55002	Red	Tangerine Red	\$0
	55003	Red	Raspberry Red	\$0
$\circ$	55050	Red	Neon Red	\$0
$\circ$	55020	Silver	Silver Metallic	\$0
	55016	White	White Snow	\$0
$\circ$	55007	Yellow	Safety Yellow	\$0
	55052	Yellow	Neon Yellow	\$0
$\circ$	55066	Raw	Buffed Aluminum	\$350





FORK COLOR:				
			Same as Frame Color	
			Not applicable with 55066 (buffed	
	FF067	N1 / A	frame), must select 55044 (buffed	60
	55067	N/A	fork)	\$0
0	55041	Black	Wet Black	\$100
0	55042	Black	Black Prism	\$100
	55040	Black	Stealth Black	\$100
0	55033	Blue	Midnight Blue	\$100
	55034	Blue	Royal Blue	\$100
$\circ$	55035	Blue	Electric Blueberry	\$100
	55046	Gray	Stealth Grey	\$100
	55061	Green	Agriculture Green	\$100
	55031	Green	Grasshopper Green	\$100
	55062	Green	Neon Green	\$100
	55029	Orange	Sunkissed Orange	\$100
	55028	Orange	Simple Orange	\$100
	55059	Orange	Neon Orange	\$100
	55038	Pink	Bubblegum Pink	\$100
	55065	Pink	Neon Pink	\$100
	55063	Purple	Lilac Purple	\$100
	55024	Red	Simple Red	\$100
	55025	Red	Tangerine Red	\$100
	55026	Red	Raspberry Red	\$100
	55058	Red	Neon Red	\$100
	55043	Silver	Silver Metallic	\$100
	55039	White	White Snow	\$100
$\circ$	55030	Yellow	Safety Yellow	\$100
0	55060	Yellow	Neon Yellow	\$100
	55044	Raw	Buffed Aluminum	\$200

DE	<b>DECAL COLORS:</b> (decals are reflective)			
FRAME DECAL COLOR:				
$\circ$	55071	Black Frame Decals	\$0	
$\circ$	55072	White Frame Decals	\$0	
FORK DECAL COLOR:				
$\circ$	55073	Black Fork Decals	\$0	
$\bigcirc$	55074	White Fork Decals	\$0	

		res, you can.	
ACCESSORIE	ES:		
STANDARD:			
O 25061	Safety Flag		\$0
25067	Drafting Bun	\$0	
25070	Carbon Fiber		\$0
25071	Adjustable H	leadrest	\$0
O 25038	Mirror, Chair	n Guard Mounted	\$0
UPGRADABL	E:		
SAFETY:			
<u> </u>	Extra Steerin	ng Dampener	\$15
O 25015	Light, Front (	White)	\$15
O 25016	Light, Rear (F		\$15
O 25039	Leg Guard	,	\$75
25029	Tool and Tire	Repair Kit	\$95
60015	Leg Support,	Curved (Pair)	\$130
POSITIONING			
<u> 25001</u>	Click Strap, 8	3" Small	\$75
<u> </u>	Click Strap, 1		\$80
C 25003	Click Strap, 1	.2" Large	\$90
HYDRATION:			
O 25021	Water Bottle and Cage		\$50
<b>25020</b>	Backpack Hy	dration System	\$130
PERFORMAN	CE ENHANCE	MENT:	
O 25022	Crank Width	Adaptor Set	\$20
25023		Gain +1.5" of crank width per set)	
<u></u>	Wheel Aligni		\$215
25024	Cordless Computer		\$100
	(tracks speed, distance, etc.)		4
<u>25076</u>		ss speed, distance, etc.)	\$500
TRANSPORTA			4
<u>25006</u>	Crutch Holde	er	\$150
BAGS:	I		4
25031	Wheel Bag		\$215
25032	Travel Bag		\$350
TRAINING:	ı		
25036	Indoor Statio		\$250
25037	Sportscrafte	r Mini Roller	\$350
APPAREL:	T		
25084		w Top End T-Shirt	\$20
25085	Grey Top End T-Shirt		\$20
25086		d Racer Back Tank Top	\$20
Ple		size for your shirt selection:	
	25087	Extra Small	
	<u>25088</u>	Small	
	25089	Medium	
	25090	Large	
	25091	Extra Large	
	25092	XX Large	
	<u> 25093</u>	XXX Large	





HANDCYCLE SP	ECIFICATIONS:
Weight:	Approximately 28 pounds
Turning Radius:	18 feet for 360 degree circle, 12 feet on a 3-point turn
Transfer Height:	5" from ground with 2" cushion
Frame Style:	Ovalized 7005 Aluminum tubing which is heat treated for increased strength and stiffness.
Fork:	Removable, Travel ready, with adjustable cranks
Propulsion / Shifting:	11 - 22 speeds with choice of shifting components
Fork Style:	Adjustable length and height options
Back:	Carbon Fiber, adjustable angle from 50 to 70 degrees
Footrest:	Dual adjustable length, includes straps
Hand Pedals:	Ovalized ergonomic with frictionless bearings
Brake:	Caliper brakes standard, optional front disk brake
Wheelbase:	60" to 63" depending on wheel selection. See definitions
Camber:	3 or 0 degree available
Wheels:	20", 26" or 700c wheels with optional upgrades
Axles:	Threaded
Tires:	Standard tires provided. Exact brand varies based on availability
Positioning Straps:	Hook and loop positioning strap included
Cushions:	Seat and back cushion included
Safety / Visibility:	Flag and reflectors included
Chain Guard:	Carbon Fiber chain guard included

Warrant	y Into:
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Invacare warrants the frames and forks when purchased new and unused to be free from defects in materials and workmanship for a period of three (3) years from the date of purchase from Invacare or a dealer, with a copy of the seller's invoice required for coverage under this warranty. Invacare warrants the upholstered materials (seat and back) and remaining components of this product when purchased new and unused to be free from defects in materials and workmanship for a period of thirteen (13) months from date of purchase from Invacare or a dealer, with a copy of the seller's invoice required for coverage under this warranty

EXCLUSIONS AND DEFINITIONS:		
Top End Force RX Frame and Fork:	The Top End Force RX handcycle is made of 7005 series aluminum. An adjustable carbon fiber backrest and an adjustable bolt-on headrest are included. Speeds vary between 11 and 22 depending on shifting selections.	
Assembled vs Unassembled and shipping:	If TE10046 (Unassembled) is selected the bike will require about 60 minutes of assembly upon delivery (instructions provided). If TE10047 (Assembled) is selected the bike will be mostly assembled upon delivery.  Shipping rate is \$150 for all shipments in the continental US. Freight quotes for shipments outside the continental US are available upon request.	
Wheel Sets:	Wheel sets include a front wheel, two rear wheels with axles, tires and tubes.	
Tires:	Standard tires included.	
Fork Style:	Fork adjustment range is about: 19" to 21.5" with a 26" front wheel & 20" to 22.5" with a 700c front wheels	
Connected Footrests:	The connected footrests are not recommended for athletes under 5'8" (1.77m) and are not available with disc brake or wide fork options.	
eTap Electronic Shifting:	ETap is a wireless electronic shifting system. Power Plate upgrade required. Limited chainring selections available and only available with C7 wheels.	
Power Plates:	Required with eTap shifting package	
Omit Wheels:	When an omit wheels option is selected the following will NOT be included. Front or rear wheels, tires, tubes, axles. When a shifting package is selected the cassette from that package will be included.	
Wheelbase:	Wheelbase is measured from the middle of the rear axle to the middle of the front hub. When Standard length is chosen wheelbase will be 60" with a 26" front wheel and 61" with a 700c front wheel. When extended length is chosen wheelbase will be 61" with 26" front wheel and 63" with a 700c front wheel.	
Braking Options:	The Tektro braking package includes a caliper and cables for the hand brake lever included in the shifting package and flip lever parking brake assembly. The disc brake braking package includes a disc brake rotor, caliper, cables and a Tektro flip lever parking brake assembly.	
Omit Shifting:	When omit shifting option is selected the shifter, chainring derailleur, cassette derailleur, cassette, friction shifter for brake caliper, chain and shifter cables will NOT be included. The handpedals and fork will be made at accept trigger shifter components mounted on the right handpedal. A hand brake lever, caliper and cables as well as a flip-lever parking brake will be included. The brand/style is determined by the braking option selected.	
25 Degree Handpedal Angle:	Only available with eTap shifting package due to interference. Not available with crank widths of 12"-15".	
SRM Training System:	Only available with the 48-34 double chainring option	

Note: All Special requests are subject to approval, additional charges, and additional lead time

Special Request 1)	
Special Request 2)	
Special Request 3)	
Special Request 4)	
Special Request 5)	